



Premier Health Products

The leading distributor, designer and importer of shiatsu massage chairs utilizing shiatsu massage therapy



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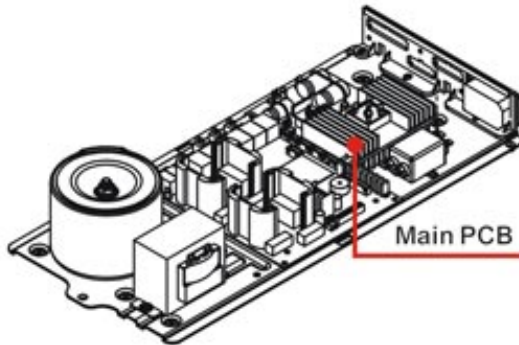
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10 Troubleshooting -MAIN PCB-

NOTE : The CPU itself is already programmed and it is not necessary to test.

If the functions are performing abnormal, always replace with a known normal PCB to test.



Main PCB

NOTE : Plug locations on the Main PCB.

PG	For CPU only	2.5XH-5PIN(White)
24(-)	DC24V Negative Power In	250T(Male)X1PCS
24(+)	DC24V Positive Power In	250T(Male)X1PCS
L	Upper & Lower Limit Switch / 3 PIN	2.5XH-5PIN(White)
E	Magnetic Sensor (ENCODE) / 2 PIN	2.5XH-3PIN(White)
D	DC12V In (Supporting CPU & Vibr. Motor)	3.96VH-2PIN(Red)
B	Width Signal / 4 PIN	2.5XH-5PIN(White)
A	Remote Signal / 12PIN&6PIN	2.5XH-12PIN(White)
8	AC21 In (Supporting Warmer & Air Pump)	250T(Male)X2PCS
PLUGNo	INPUT	Plug Spec.
W	Back Warmer (AC21V)	3.96VH-2PIN(Red)
U	Elevation Motor (DC24V)	3.96VH-3PIN(White)
T	Tapping Motor (DC24V)	3.96VH-3PIN(Yellow)
S	Air Control Signal (8 sets)	2.5XH-12PIN(White)
P	Air Pump (AC21V)	3.96VH-2PIN(Blue)
K	Kneading Motor (DC24V)	3.96VH-3PIN(Red)
H	Seat / Leg Warmer (AC21V)	3.96VH-2PIN(White)
4	Back Vibration (DC12V)	3.96VH-2PIN(Blue)
2	Backrest Recline/Incline(DC24V)	3.96VH-2PIN(Red)
1	Legrest Recline/Incline(DC24V)	3.96VH-2PIN(White)
PLUGNo	OUTPUT	Plug Spec.

