



Premier Health Products

The leading distributor, designer and importer of shiatsu massage chairs utilizing [shiatsu massage therapy](#)



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Drive Block Assembly Damage

For questions, clarifications or assistance call 303-670-8882

TOOLS REQUIRED: 1) #2 Phillips screwdriver.

BEFORE BEGINNING, ensure the power switch on the chair is in the off position and unplug the power cord . Allow the chair to sit for 10 minutes before proceeding.

See the instructions for laying down the back and [removing the back cover](#)

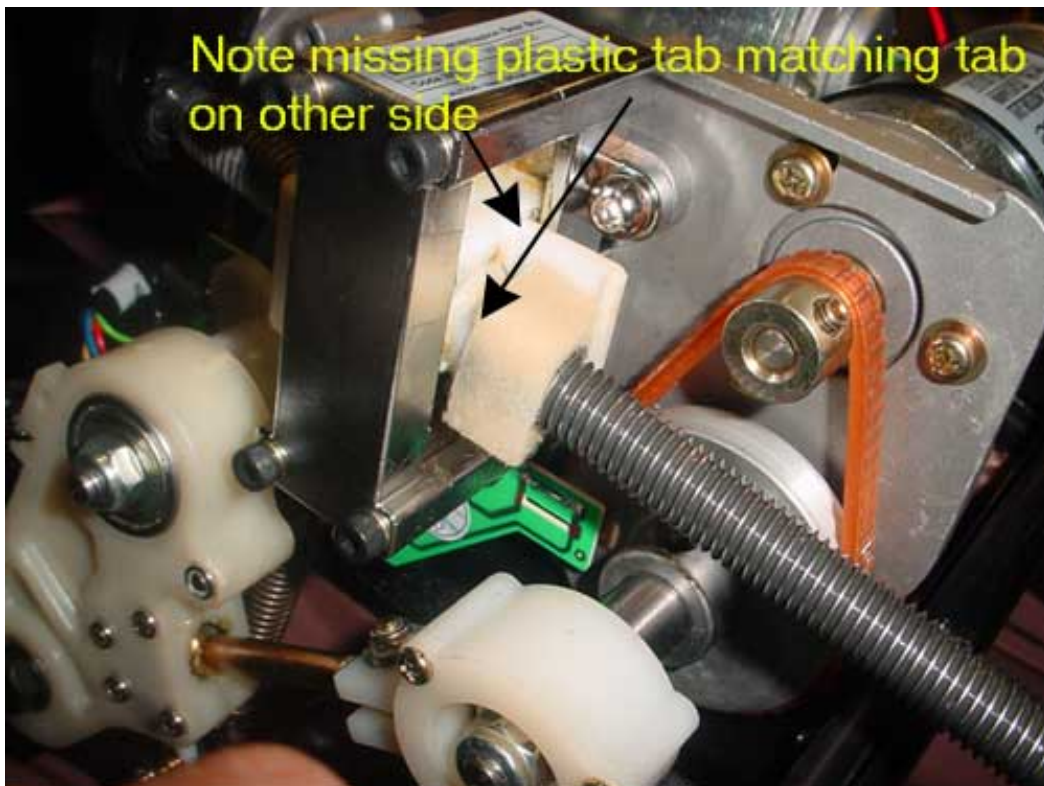


View of bottom side of drive block. There will be a large screw running from the top of the chair back to the bottom through the center of the drive block.



Both plastic tabs are unbroken here

View of the top of the drive block. There will be a large screw running from the top of the chair back to the bottom through the center of the drive block.



Note missing plastic tab matching tab on other side

Broken Drive Block. Notice one side is missing the bracket.