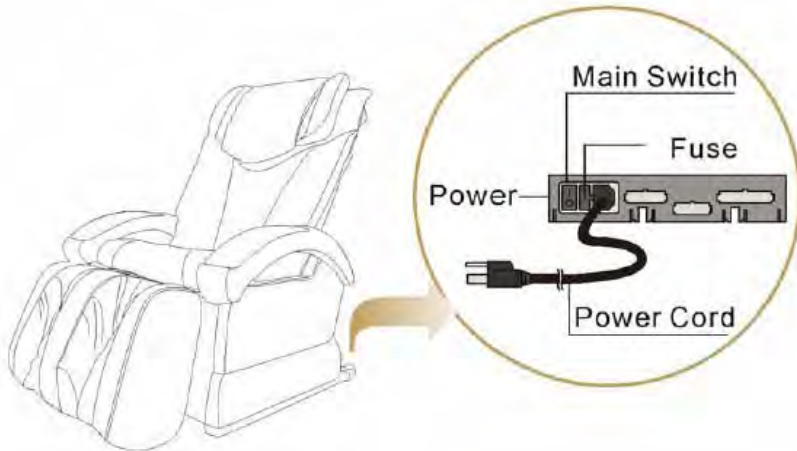


**PHP2030 Footrest Incline Motor Replacement.**  
For questions, clarifications or assistance call 303-670-8882 ext 1

Tools required: scissors or wire cutters, pliers, Phillips head screwdriver

**BEFORE BEGINNING** turn the main power switch off as illustrated below and unplug the power cord.



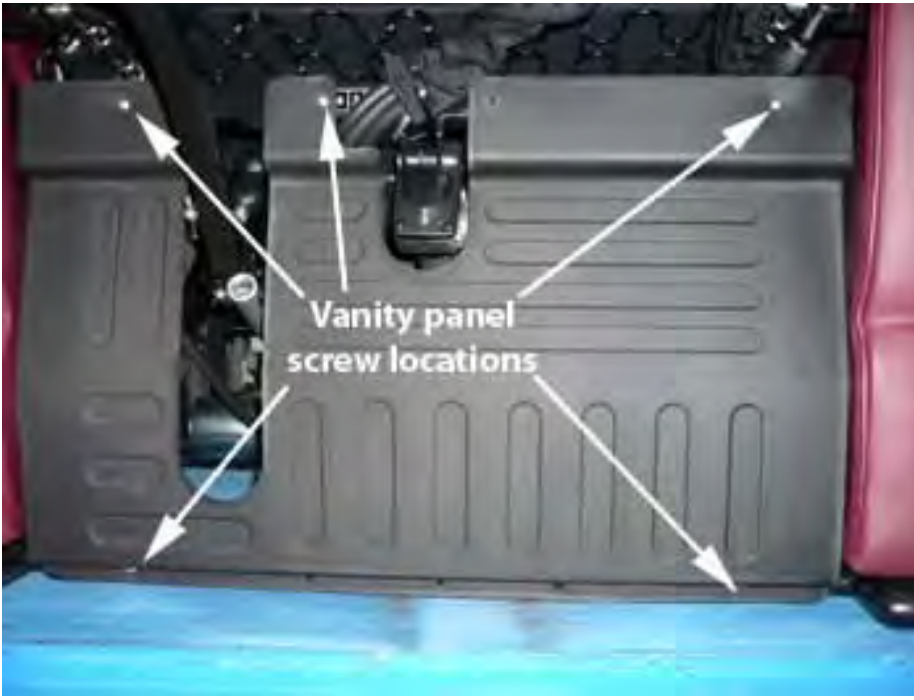
**Allow the chair to sit for 10 minutes before proceeding.**

**Lock the leg rest assembly up. This will allow increased access to the working area**

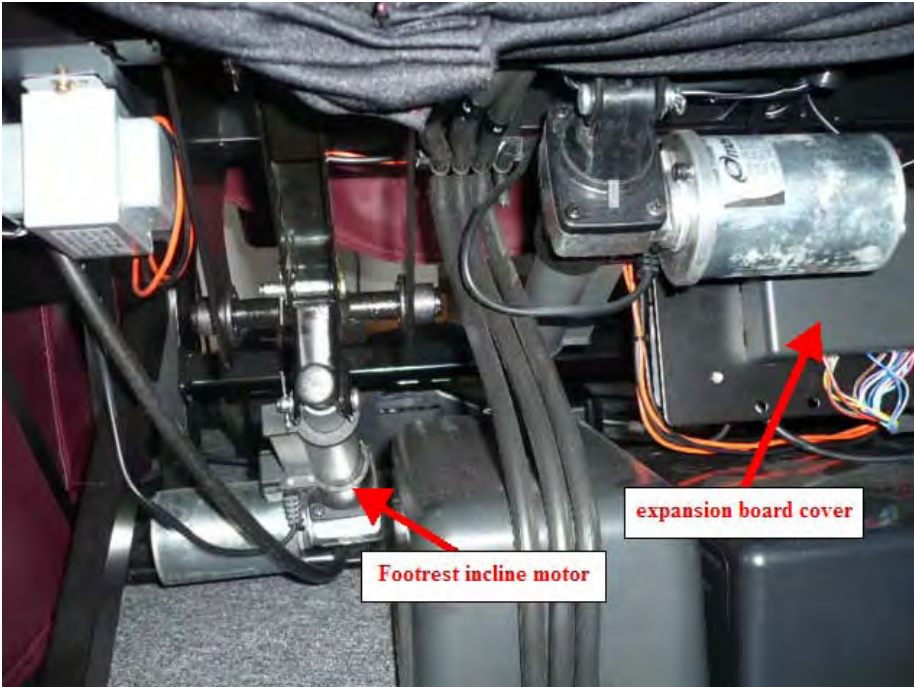


**Lift the leg rest up and, while holding it up....use your left hand to push the locking mechanism (square tubing) up. Release your hold on the leg rest assembly. The entire assembly should remain up for better access to the work area. (After completion of the entire task, lower the leg-rest by simply lifting the entire assembly up which will automatically release the lock).**

**Step 2) Remove all Phillips screws holding vanity panel to chair frame.**



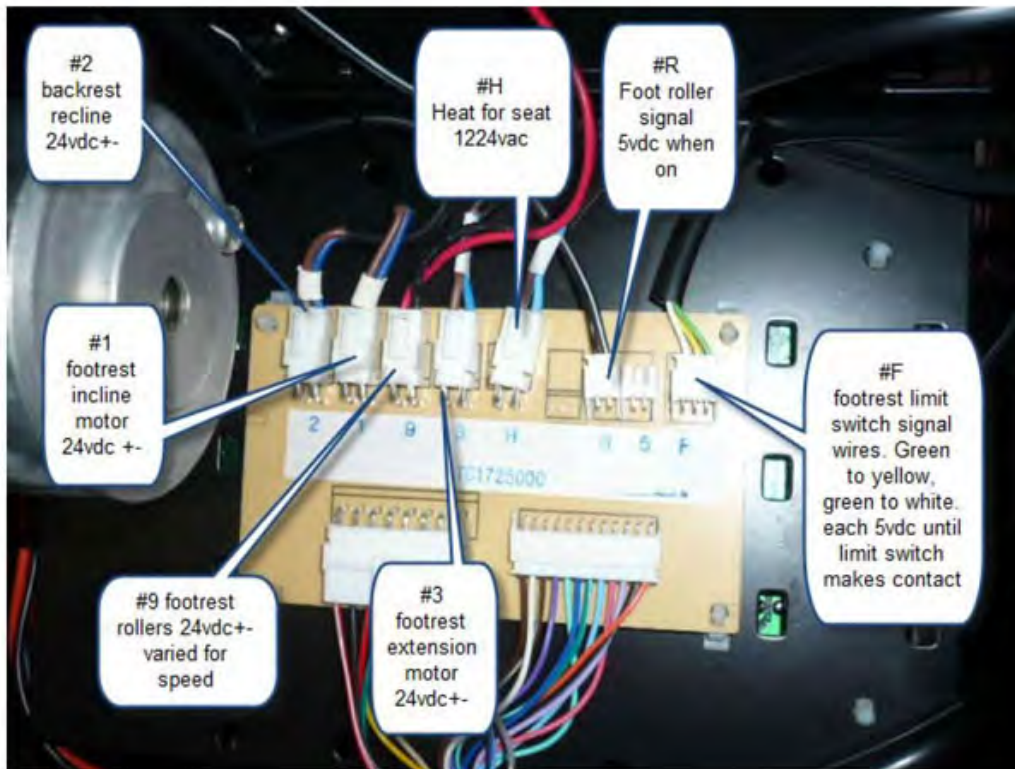
**Step 3) Remove the expansion board cover. The expansion board is located in the upper right corner behind vanity panel cover.**



**Step 4) Locate the incline motor connector below. The incline motor connector is #1, the second from farthest left connector.**

**Step 5) Disconnect the # 1 incline motor connector.**

The circuit board will look like this.



**Step 6) Remove the cotter pin and pin in the front connector of incline motor**



**Remove the cotter pin, spring and pin in the front of the motor and remove the motor from the chair.**



**Install the new motor by reversing these steps and rerouting the wire the way it originally was and zip-tying it back to the frame of the chair.**

**If after reassembly, and during the test, you detect anything that seems inconsistent with normal operation of the chair, call Premier Health Products at 303-670-8882 for immediate assistance.**