

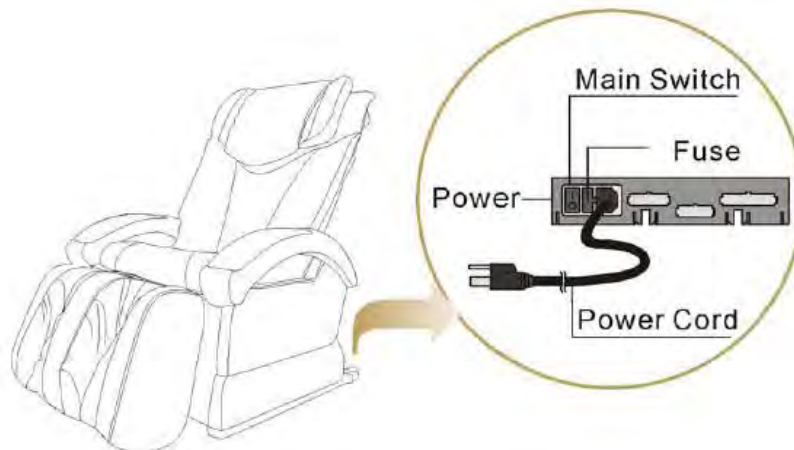
## PHP2030 Footrest Assembly removal 9 in including removing upholstery

For questions, clarifications or assistance call 303-670-8882

*Tools required: Phillips screwdriver, needle-nose pliers, and wire cutters*

**\*\*UNPLUG CHAIR AND LET SIT FOR 15 MINUTES BEFORE PROCEEDING\*\***

**BEFORE BEGINNING** turn the main power switch off as illustrated below and unplug the power cord.



**Part 1)** Remove footrest upholstery cover by doing the following;

Step 1) Lock the leg rest assembly up. This will allow increased access to the working area

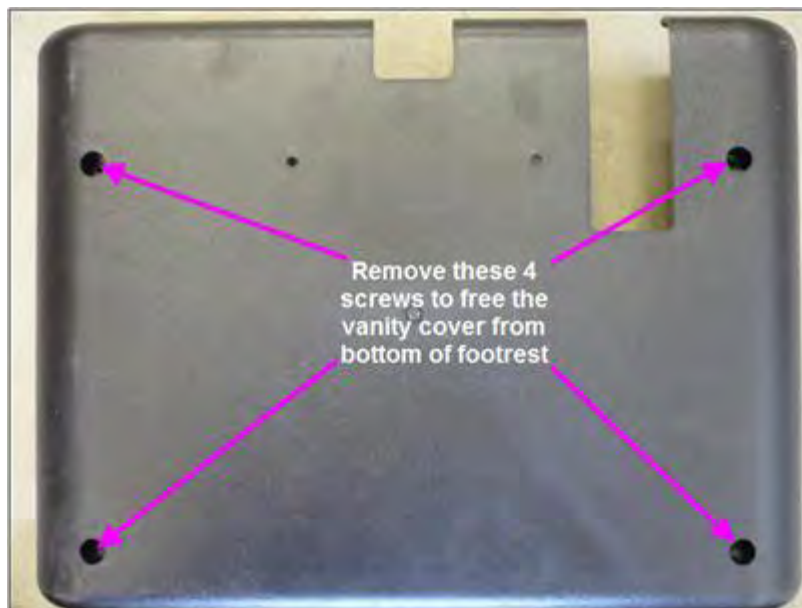


Lift the leg rest up and, while holding it up.....

...use your left hand to push the locking mechanism (square tubing) up. Release your hold on the leg rest assembly. The entire assembly should remain up for better access to the work area. (After completion of the entire task, lower the leg-rest by simply lifting the entire assembly up which will automatically release the lock).



Step 2) Remove vanity cover from the underneath of foot massage assembly. This is the black plastic cover on the underside of the footrest.



Step 3) You will now need to remove a total of 8 Phillips screws to free the upholstery cover from the frame. See overall photo below followed by the individual illustrations of the four areas to remove the screws.

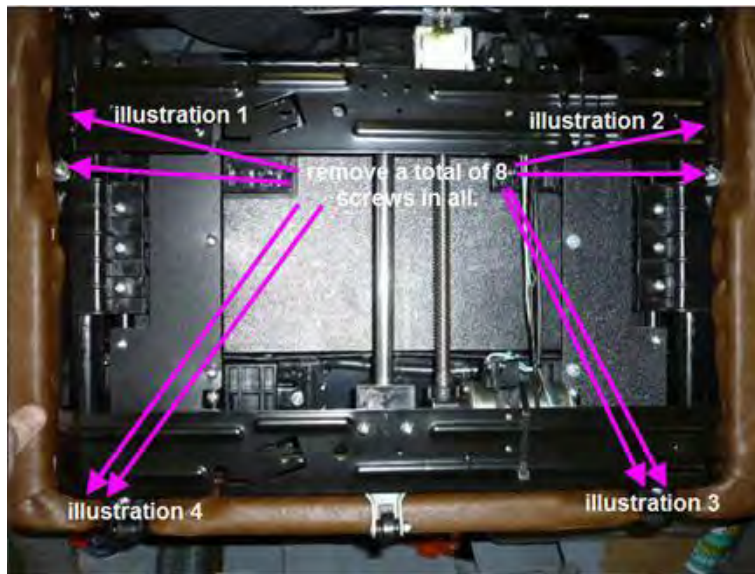


Illustration 1:

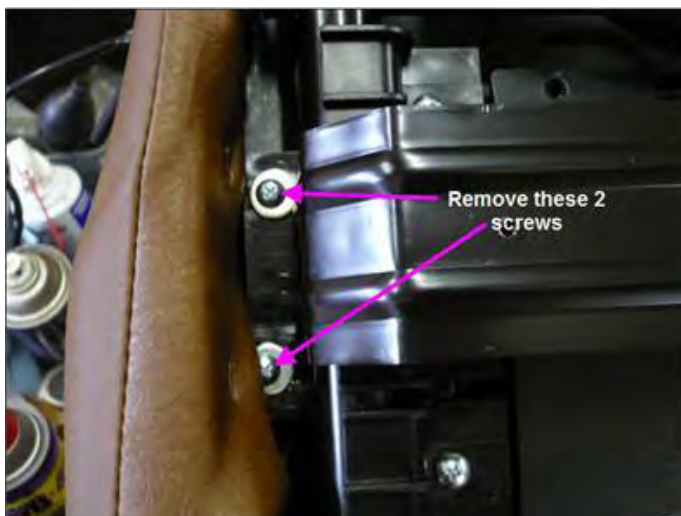


Illustration 2:

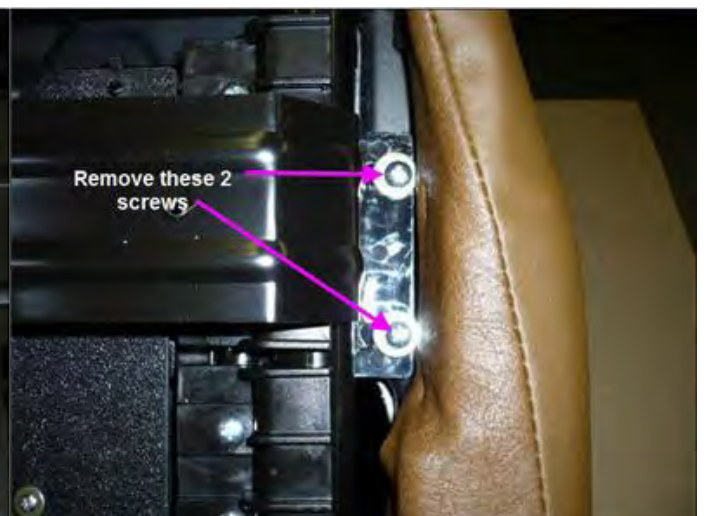


Illustration 3:

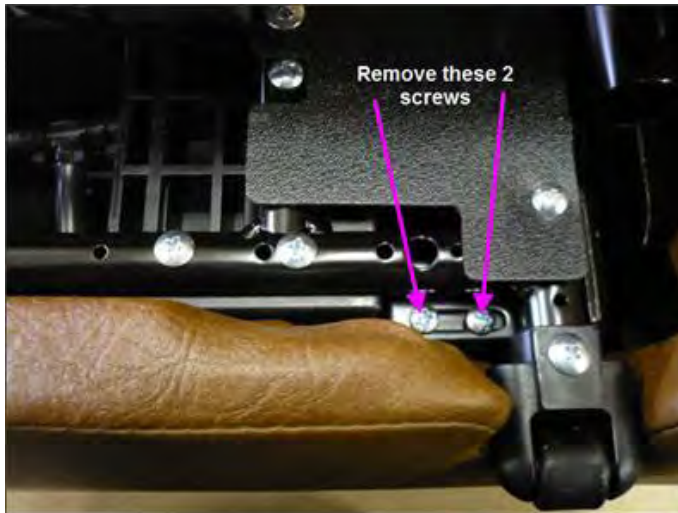
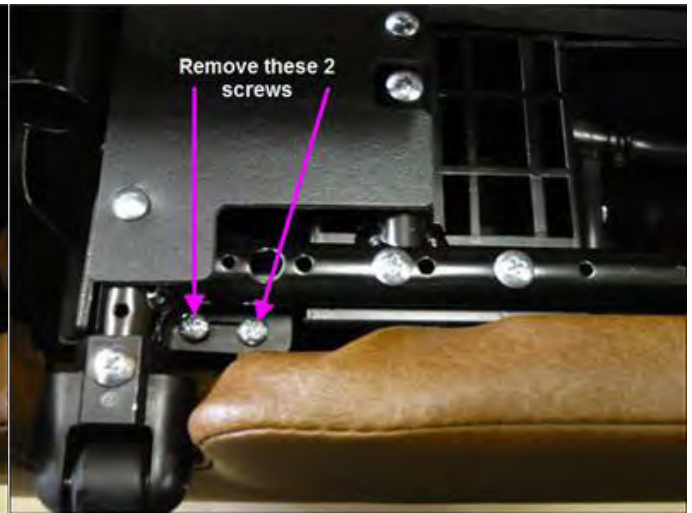


Illustration 4:



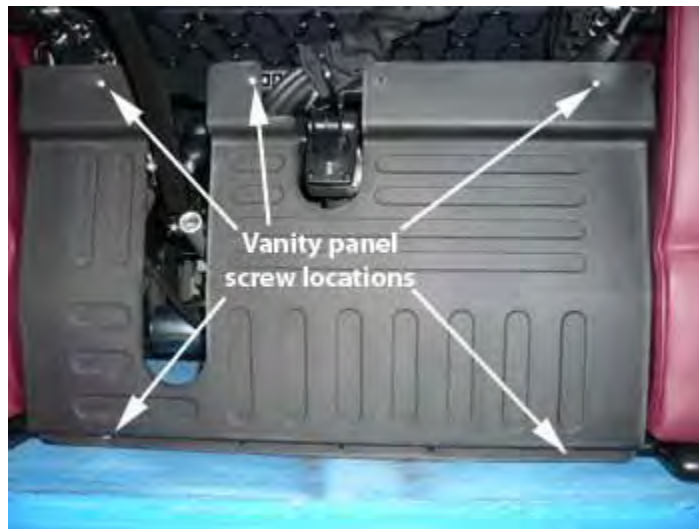
Step 4) Separate Velcro flap attached to bottom front of seat cushion and remove foot massage upholstery by lifting up.



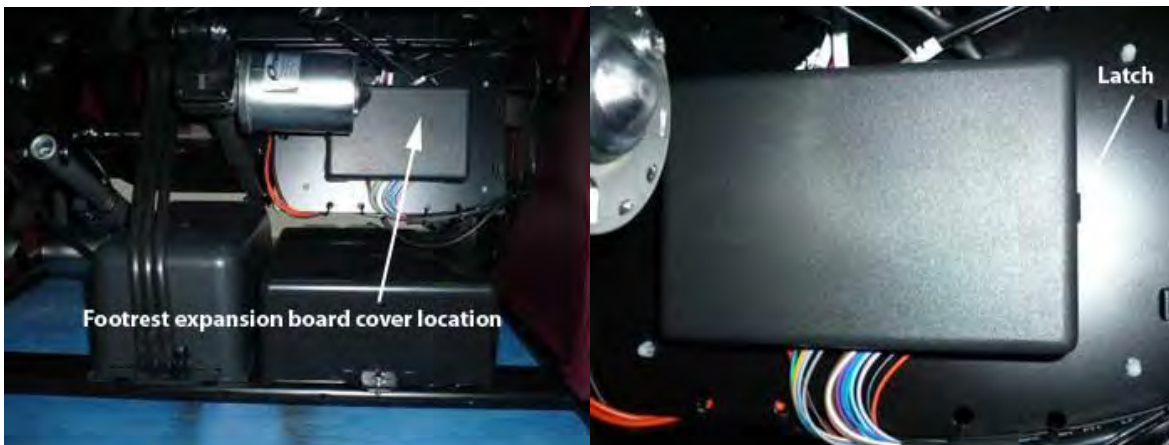
To reassemble, reverse these instructions.

**Part 2) Remove footrest massage assembly**

**Step 1)** Remove Vanity panel by doing the following; Remove all Phillips screws holding vanity panel to chair frame.

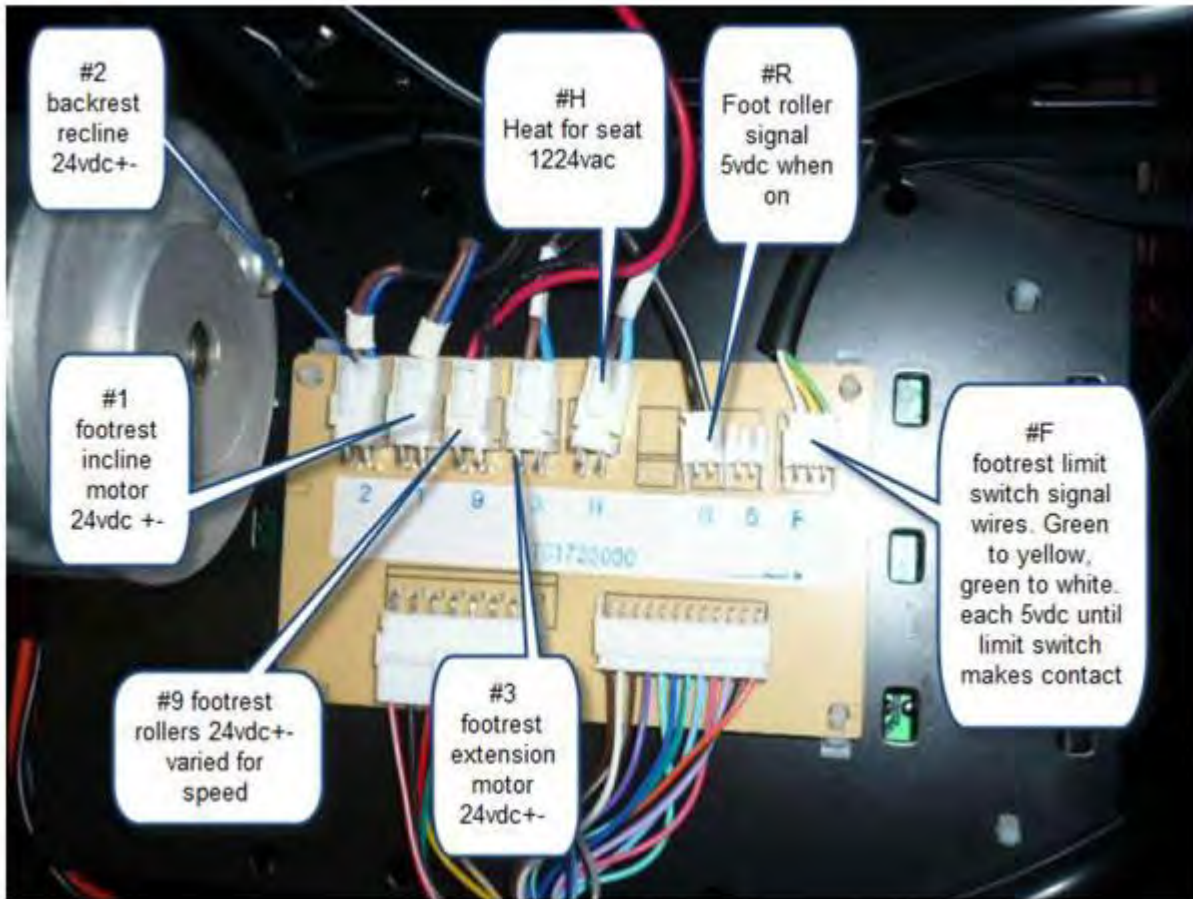


**Step 2)** Locate footrest expansion board cover and remove.



**Step 3)** Disconnect wire #9 from expansion board

The circuit board will look like this.



**Step 4)** Cut zip ties holding wire #9 to chair frame and slide out of fabric sleeve.



**Step 5)** Remove 4 air lines from foot massage paddles.

- A) Using needle nose pliers compress hose clamp and slide down air hose approx 1"
- B) Pull air line free from foot massage air line
- C) Using needle nose pliers compress hose clamp again and slide off of air line.
- D) Slide air line out of white hose clamp. Loosening the screw holding the clamp in place is not necessary.



**Step 6)** Disconnect wire from foot massage sensor.



**Step 7)** Remove 4 Phillips screws from each side of foot massage assembly.



**Step 8)** To reassemble reverse instruction. See picture below for assistance getting air lines back through white hose clamp.

