

PHP 2026 - 2027

Board Assembly, Replacing White Wire

For questions, clarifications or assistance call 303-670-8882

Tools required: 1) # 2 Phillips screwdriver, medium length 2) small needle nose pliers (might not need to use)

BEFORE BEGINNING, turn the power switch on the chair off and unplug the power cord. Allow the chair to sit for 10 minutes before proceeding.

STEP 1, Lock the leg rest assembly up. This will allow increased access to the working area.



Lift the leg rest up and, while holding it up.....

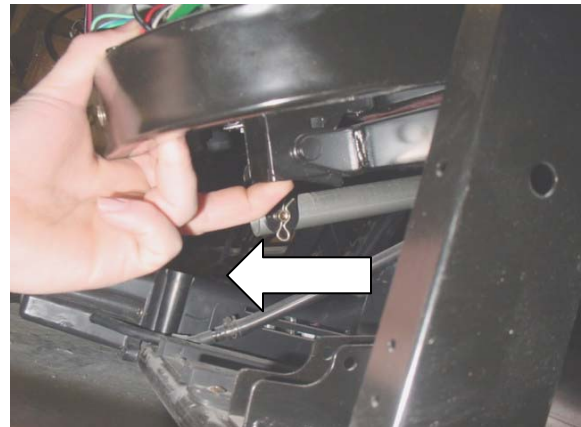
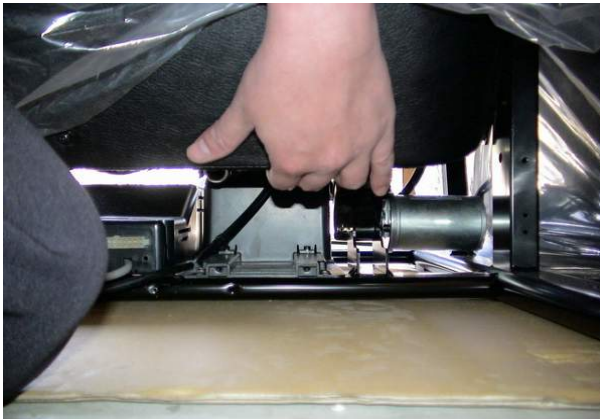


.....using your left hand, push the locking mechanism (square tubing) up. Release your hold on the legrest assembly. The entire assembly should remain up for better access to the work area. (After completion of the entire task, lower the legrest by simply lifting the entire assembly up which will automatically release the lock).

STEP 2



Locate the silver-colored wing nut on the inside, and towards the front of the left arm and remove it. Pull the arm up with a slight wiggling motion.

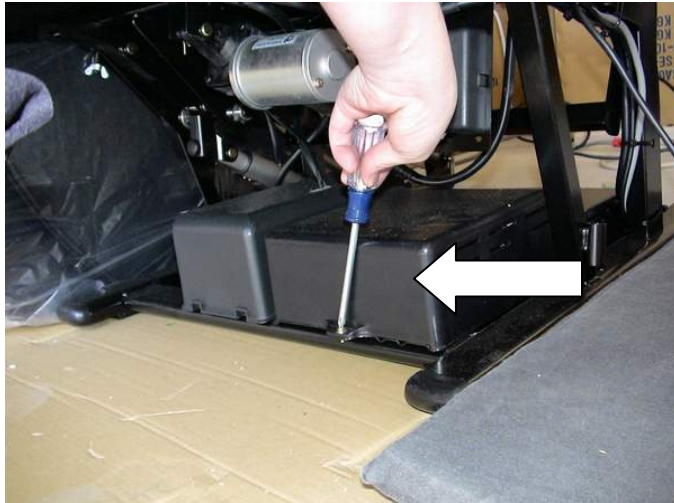


Release the back rest lock by pulling the lower latch towards you.
CAUTION.....

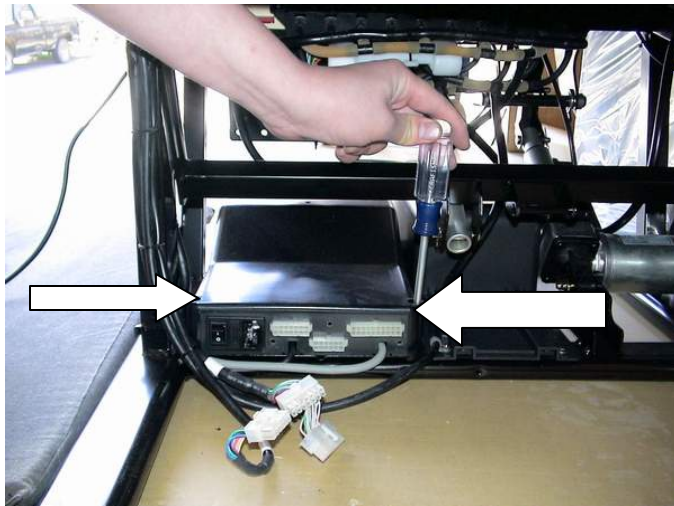


CAUTION...the back rest will be loose on the hinge pins and weighs 80+ pounds. Carefully allow the back to lay forward on the seat.

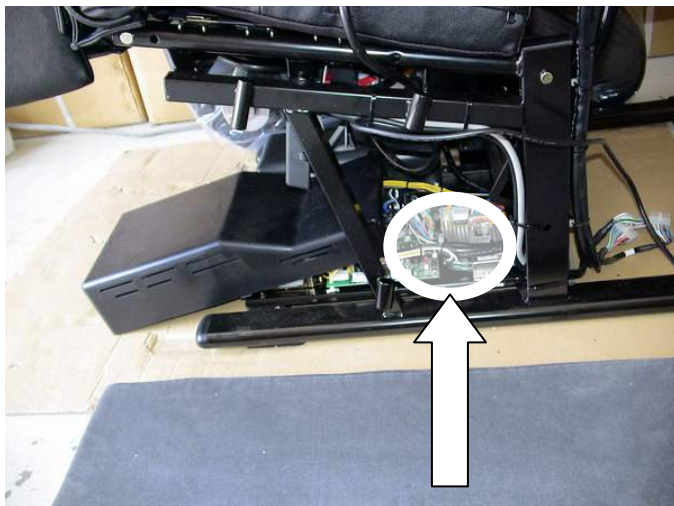
STEP 3



Locate the board assembly, which is mounted on the bottom of chair frame, left hand side. Remove the front screw securing the cover using a #2 Phillips screwdriver.

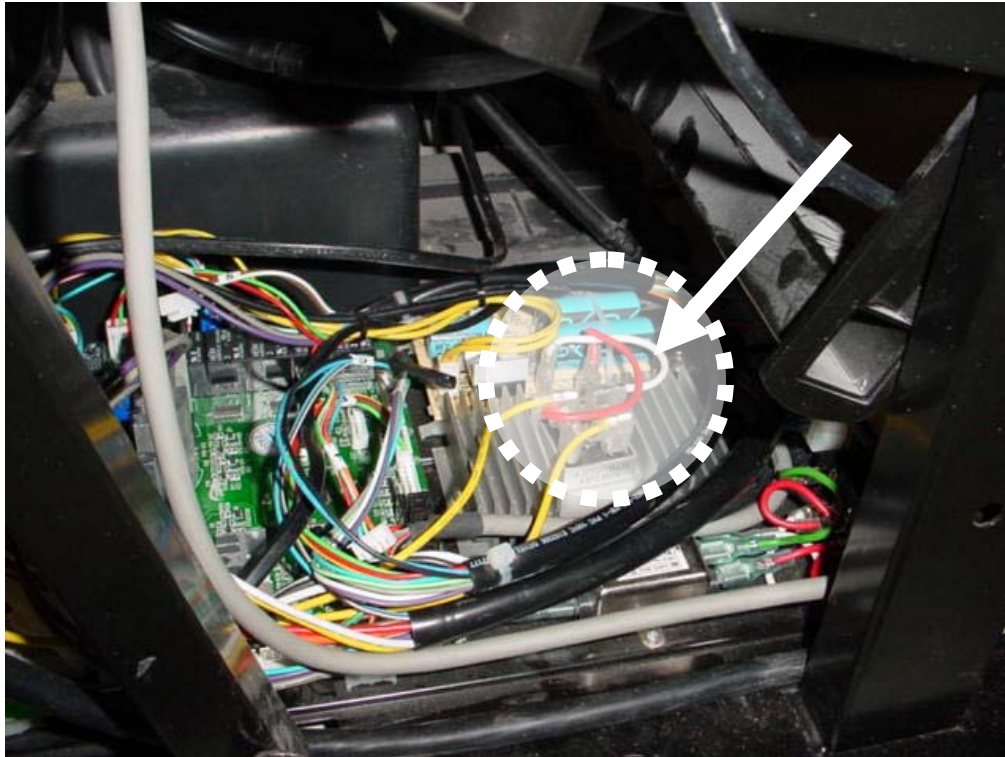


Next, go to the back of the chair, and remove the two screws (one in each corner). These two screws are not visible but are removed via the vertical access tunnel.

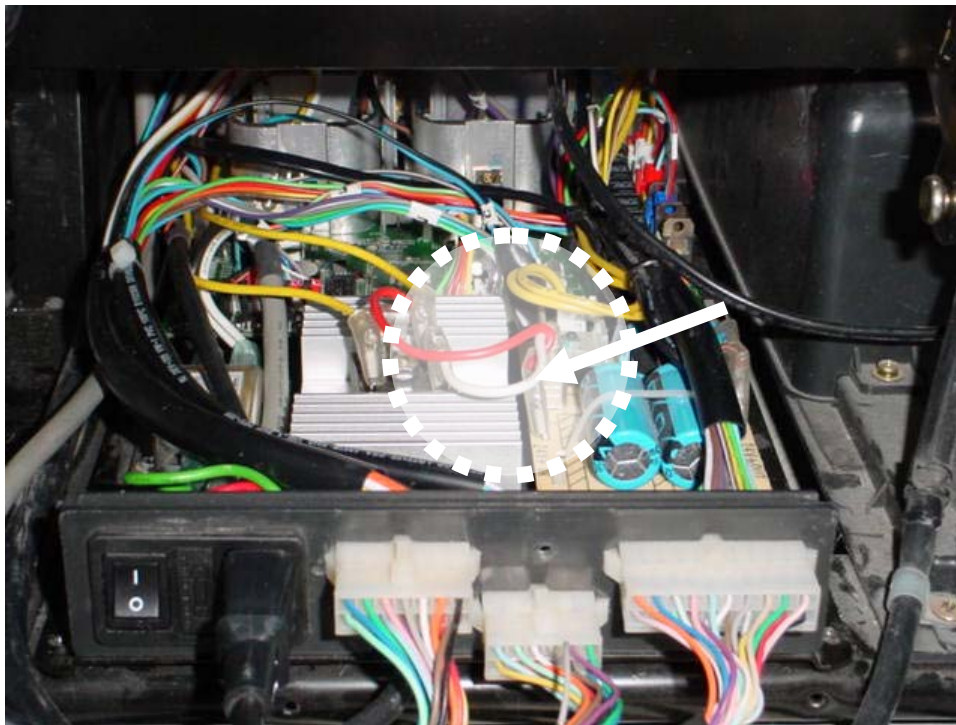


Lift the cover up and remove by sliding it out the front of the chair. The work area is circled.

STEP 4



From the left side of the chair, locate the white wire. It's 4" long, with single connectors at each end.



View from rear of the chair. Locate the ends of the white wire and unplug. Plug in the replacement wire (don't get the replacement wire mixed up with the old one). You're finished with the repair. See next page.

Replacing the White Wire is Complete.

Before reassembly, perform the following procedure to ensure that the chair is working properly.

Lower the leg rest by releasing the lock.

Plug the chair in.

Turn the power switch on.

Push the red power button once to turn the remote on.

Push the timer button to set the time for 5 minutes.

Push the Health Time or Vigor buttons. The chair will begin a 5-minute programmed function.

Watch the timer circle on the remote for any messages other than the timer countdown.

If the cycle completes with no 'ER' message in the timer cycle, the repair is successfully completed.

You may now reassemble the chair using the reverse order in this document. **CAUTION:** before reassembling, turn the power switch off and unplug the power cord.

When reassembly is complete, plug the power cord in, turn the power switch on, and repeat the same 5-minute program to ensure that no plugs or connectors were dislodged during the reassembly process.

If after reassembly, and during the final 5-minute test, you detect anything that seems inconsistent with normal operation of the chair, call Premier Health Products Customer Support at 303-670-8882 for immediate assistance.

If the final 5 minute test is successful, the repair and reassembly has been successfully completed.