

A common problem with the 2023 is the main plugs leading to the backrest vibrating loose, this is a very simple item to check.

Tools required: 3mm allen wrench & Phillips screwdriver

**Disconnect power from chair before proceeding!**

Step1)Following assembly instructions for your chair remove the left arm from the chair (left as you are sitting in the chair.)

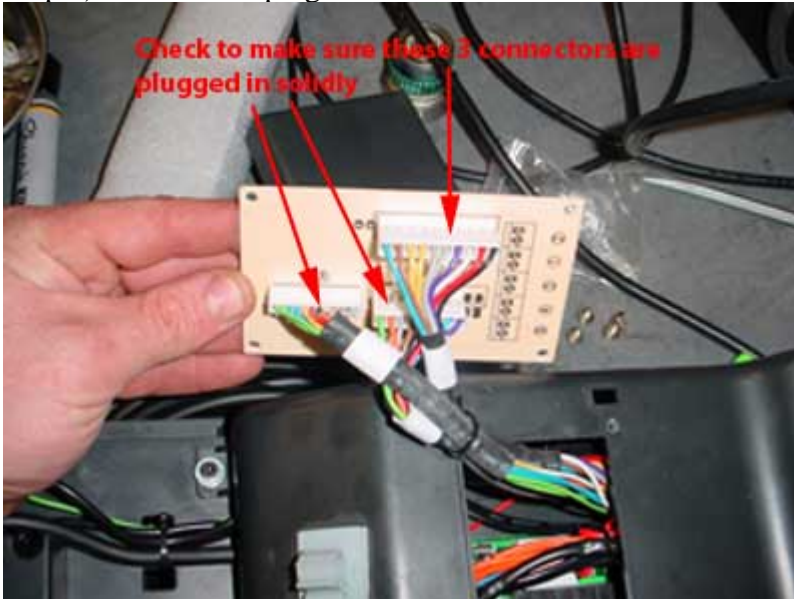
Step 2 Remove the 3mm allen screw holding the cover onto the main PCB expansion board.



Step 3) Remove the 4 philips screws holding the expansion board the the Main PCB housing.



Step 4) Check the 3 plugs located on the bottom side of the expansion board.



Step 5) Reverse instructions for reassembly of chair.